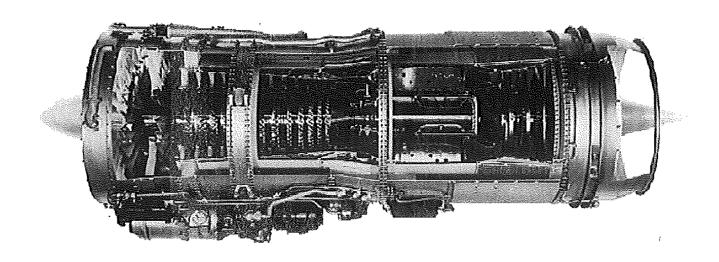


VIA EMAIL 4/27/18

ENGINE RECORDS MINI-PACK ENGINE SERIAL NUMBER 725883 JT8D-217C/219 DUAL DATA PLATE



COMPLEMENTARY COPY

REFERENCE AEROLOCATE, LLC WORK ORDER NUMBER 2016-424



ENGINE SUMMARY INFORMATION



ENGINE SUMMARY DATA:

Make: Pratt & Whitney

Model: JT8D-217C

Serial Number: 725883

Total Time since New: 54,448.43

Total Cycles since New: 36,857

First Hour Limiter: N/A

Second Hour Limiter: N/A

First Cycle Limiter: C-1 Disk

Second Cycle Limiter: T-1 Disk/Shaft







F.A.A

FORM

337

9
U.S. Department of Transporation
Federal Aviativa Administration

MAJOR REPAIR AND ALTERATION

Form Approved OMB No. 2120-0020 2/28/2011

Electronic Tracking Number

U.S. Department of Transporation (Airframe, Powerplant, Propeller, or Appliance) For FAA Use Only										
of Transporation Federal Atliativa Administration	'	(Alriram	e, Powe	егріяні, Ргоре	mer, c	or Appuanc	se)			
INSTRUCTION instructions and such violation (4	dispositio	n of this fo	entries.	See Title 14 CFI report is required	R §43.9 I by lav	9, Part 43 App w (49 U.S.C. §	pendix B, and AC 44701). Failure to	43.9-1 (or subsoreport can result	equent r	revision thereof) for ivil penalty for each
Such violation (1		ality and I	Registrati	ion Mark		. <u>-</u> .	Serial No.	·		
1. Aircraft	Make						Model		Series	1
	Name	(As shown	on regis	stration certifica	ite)			hown on registr	ation ce	ertificate)
2. Owner							Address			State
				2 F	or F	AA Use On	Zip		Country _	
					<u>01 F2</u>	AA USE UII	шу			
4. Type	e	1			-	5. Unit Id	dentification			
	teration	U	nit		Make			Modei		Serial No.
		AIRFRA			_:-		<u> </u>	ed in item 1 abo	ve)	
	<u> </u>		PLANT	Pratt o	& Whi	itney	JT	8D-217C		725883
		PROPEI	LER	Туре						
		APPLIA	NCE	Manufacture	r					
6. Conformity Statement										
A. Agency's Name and Address B. Kind of Agency U.S. Certificated Mechanic Manufacturer										
Name JET ENGINE TECHNOLOGY, CORP.										
Address 7001 N.W. 25th STREET Foreign Certificated Mechanic C. Certificate No. City MIAMI State FLORIDA Certificated Repair Station J9GR1140										
Zip 33122 Country UNTIED STATES OF AMERICA Limited Powerplant,										
D. I certify that the repair and/or alteration made to the unit(s) identified in item 5 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein										
is true and correct to the best of my knowledge. Signature/Date of Authorized Individual										
Extended range fuel per 14 CFR Part 43 Renzo Cabrera – Director of Quality										
App. B NOV-17-2017										
7. Approval for return to Service										
Pursuant to the au the Federal Aviati				below, the unit is		ed in item 5 wa	s inspected in the	manner prescribe	d by the	Administrator of
1 1 1 1	AA Flt. St spector	andards	П	Manufacturer		Maintenanc	e Organization	Departm	ent of T	ed by Canadian ransport
	A Desig	nee	⊠ F	Repair Station		Inspection A	Authorization	Other (Specify	<i>v)</i>	
Certificate or De	esignation	110.	_	Date of Author			۸۸. ۲	m		
J9GR Limited Po Airframe, &	werplant,	1	Lauren (NOV-17	Quintanilla – 7-2017	Chie	Inspector	Ille (
AMARIANT, OC	. 2222030111						V			

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of W	ork Accomplished		
		craft nationality and registration mark and date wo	rk completed.)
Work Order: 2016-424	l		
Model: JT8D-217C	Engine Serial Number: 725883	Nationality and Registration Mark	Date
E.T.T: 54,448.43	E.T.C: 36,857		
	d to comply with ASB 6435R1 The following is a si	ummers of the work accomplished	
, ,	• •	led a continued time inspected Inlet Case Assembly. All rema	aining narts were also
	F.A.D.S Configuration Pre SB6050.	tod a continuod timo mapostod timo: Cate i tasemony. I in roma	anning parts were also
Assemblies, continued tim	e repaired LPC Stators with repaired knife edges &	embled, and balanced. Installed a continued time inspected C- LPC Ducts with rubber strip replaced. All remaining parts w	ere continued time inspected.
overhauled 8th Stage Bleed	assembled, cleaned, inspected, repaired, assembled of Valves, continued time inspected №2 and №3 Car 863R3. All remaining parts were also continued time	and leak checked. Installed a continued time inspected Interm bon Seal Assemblies. No 3 Bearing Area is Post SB 6401R1, e inspected.	nediate Case Assembly, (3ea) Engine Bleed Valve
overhauled HPC Rear Hul		embled, and balanced. Installed overhauled C-7 through C-13 Tierods and HPC Tierods Nuts. All HPC Blades were installed inspected.	
checked Fuel Nozzles, (1e	 a) overhauled 13th Stage Bleed Valve, an overhauled 	 Installed continued time inspected Diffuser Case Assembly, d C-13 Stator and a continued time inspected №4 bearing Car i63R3. All remaining parts were also continued time inspected 	rbon Seal Assembly. Nº 4
		abled. Installed continued time inspected Outer Combustion C Air Seal and a continued time set of T-1 NGV's. All remaining	
		balanced. Installed a continued time inspected T-1 Disk/Shaf deal Assembly. No 5 Bearing Area is Post A6196R3. All remains	
Assembly, a continued time	tion was disassembled, cleaned, inspected, repaired inspected T-3 Disk/Blade Assembly, an overhauled er parts were continued time inspected.	I, assembled and balanced. Installed a continued time inspected T-4 Disk/Blade Assembly, continued time inspected sets of I	ed T-2 Disk/Blade/Shaft LPT Vanes and an overhauled
The Exhaust Case & Mixer was Thermocouples Probes and	s replaced with a serviceable assembly. The assembl d EGT Harness were continuity checked and Pt7 Tul	ly was partially disassembled, cleaned, inspected, repaired, as bing was leak checked. All remaining parts were also continu	ssembled and installed led time inspected.
The Fan Turbine Section was d All remaining parts were a	isassembled, cleaned, inspected, repaired, and assen lso continued time inspected.	mbled. Installed continued time inspected Combustion Chamb	per and Turbine Fan Ducts.
The Gearbox was replaced with	an overhauled assembly. Unit was disassembled, clean	eaned, inspected, pressure checked and installed.	
All Main Line Bearings were c	-		
		t at this visit. The following ones were accomplished this visit	t.
1. 2003-16-05	(Installed Ni-cad coated C-7 through C-12 Dist		
2. 2005-21-01	(Installed oil temperature indicators on N° 4 to	_ ,	
3. 2006-17-07R1	(Installed Ni-Cad coated C-8 Disk Hub and a N	• •	
4. 2011-04-04	(Inspection of C-13, T-1 Disk/Shaft and T-4 Disk/Sh		157 . 3
5. AD 2011-07-02		04-001) (Installation of LPT-to-Exhaust Case Bolts, Spacers,	and Nuts)
6. AD 2015-14-05	(New LPT Shaft Cycle Limiter)	1 DDI 015005 01)	
7. EASA 2004-0004	(Installed a continued time inspected T-2 Shrot	ad P/N 815025-01)	
The following Service Bulletins	were embodied at this visit:		
1. 5741R3	(Inspection of Combustion Chambers)		
2. 5975R3	(Inspection of HPC Rear Hub)		
3. A5944R6	(Installed oil temperature indicators on Nº 4	to N° 5 Scavenge Tube)	
4. A6224R6 & 6402	(Installed an OVH set of T-4 Blades P/N 819	9204-001)	
5, 6245R3	(Installed a continued time inspected T-2 Sh	roud)	
6, 6427R2 & A6435R1	(Installed Ni-cad coated C-7 through C-12 D	Disks)	
7. A6430R2	(Installed Ni-Cad coated C-8 Disk Hub and	a Ni-Cad coated HPC 8-to-9 Spacer)	
8, A6494R1	(Installation of LPT-to-Exhaust Case Bolts,	Spacers, and Nuts)	
9. 6504	(New LPT Shaft Cycle Limiter)		
ubject engine was repaired, teste ertinent details of the work perfo	ed and found to be serviceable in accordance with Prormed above are on file at this repair station under W	ratt & Whitney Engine Manual 773128 Revision 104 Dated C Vork Order #2016-424.	October 15, 2017. All
ctual EGT Margin: 7°C			
		e 1 of 1	
	Additional 9	Sheet Are Attached	



F.A.A

FORM

8130-3

REPAIRED 11. Status/Work: 725883-217C 2016-424 5. Work Order, Contract, or Invoice Number 10. Serial/Batch Number. Form Tracking Number 725883 AUTHORIZED RELEASE CERTIFICATE FAR FORM 8130-3, AIRWORTHINESS APPROVAL TAG ≅ 9. Quantity: JET ENGINE TECHNOLOGY CORP. 7001 N.W. 25TH STREET JT8D-217C MIAMI, FLORIDA 33122 Part Number: FAA CRS # J9GR1140 ထ **TURBO FAN ENGINE** ĸ Organization Name and Address FAA/UNITED STATES Description: 1. Approving Civil Aviation Authority/Country: ۲. Item:

The subject engine was disassembled, cleaned, inspected, repaired, assembled, and tested I.A.W. Pratt & Whitney JT8D-200 engine manual 773128 Revision 104 dated October 15, 2017. All pertinent details of the work performed are on file at Jet Engine Technology Corp. under work order # 2016-424.

All Airworthiness Directives were reviewed and found to be current. The following A.D.'s were incorporated at this shop visit:

2003-16-05, 2005-21-01, 2006-17-07R1, 2011-04-04 (C-13, T-1 Disk/Shaft and T-4 Disks only), 2011-07-02, 2015-14-05 and EASA 2004-0004.

The following Service Bulletins were embodied at this shop visit:

5741R3, 5975R3, A5944R6, A6224R6, 6245R3, 6402, 6427R2, A6430R2, A6435R1, A6494R1 and 6504.

Engine Total Time: 54,448.43 Engine Total Cycles: 36,857

(Time and Cycles supplied by customer) (Refer to form F.A.A 337 for details)

Certifies that the work specified in block 11/12 was carried out in accordance with EASA Part-145 and in respect to that work the component is considered ready for release to service under EASA Part-145 Approval Number EASA.145,6634,

13a Certifies the Item Identified above were manufactured in conformity to	nanufactured in conformity to	14a. 🗵 14 CFR 43.9 Return to Service 🗵 Other regulation specified in Block 12	egulation specified in Block 12
☐ Approved design data and are in a condition for safe operation	andition for safe operation	Certifies that unless otherwise specified in Block 12	Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12
☐ Non-approved design data specified in Block 12	in Block 12	was accomplished with Title 14, Code of Federal I are approved for return (% service)	was accomplished with Title 14, Code of Federal Regulations, part 43 and in respect to the work, the items are approved for return to require to the work, the items
13b Authorizad Signature IV/A	13c Approval Authorization No:	14b. Authorized Signature	14c. Approval/Certificate No:
13d Name (Type or Printed)	13e Date (m/d/y)	14d. Name (Typed or Printed):	14e. Date (dd/mmn/yyyy):
		Lauren Kumanilia	1/-NON-/I
	Use	User/Installer Responsibilities	

It is important to understand that the existence of this Document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the Airworthiness Authority of the country specified in Block 1 it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulation by the user/installer before the aircraft may be flown.



L.L.P STATUS



As Built Disk Sheet

Work Ord	Work Order: 2016-424 Date: NOV-17-2017			Model: JT8D-217C	17C	Engine T.T: 54,448.43	54,448.43 36,857	
All data f	or the disks that are on file at Je	All data for the disks that were NOT changed has been provided by the Customer. All docu	as been provid	ed by the Custon	ner. All docum	entation for th	umentation for the disks that HAVE been	AVE been
Disk	Part	Serial	Hours	Cycle	Total	Total	House	Cyclos
Stage	Number	Number	Limit	Limit	Hours	Cycles	Remaining	Remaining
			Low P	Pressure Compressor	essor			
C-1*	821501	BBDUA06668	N/A	20,000	N/A	14.160	N/A	5 840
C-1.5	800115	BBDUAU8729	N/A	20,000	NA	12 178	N/A	7 822
C-2	772402	BBDUAW8686	N/A	20,000	N/A	12,178	N/A	7.822
C-3	772803	BBDUAU1098	N/A	20,000	N/A	12 178	N/A	7 822
C4	777704	BBDUAU9814	N/A	20,000	N/A	12,178	N/A	7.822
C-5	802105	BBDUAW6255	N/A	20,000	N/A	12,178	N/A	7.822
C-6	772806	BBDUAW8700	N/A	20,000	N/A	12.178	N/A	7.822
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		High P	High Pressure Compressor	essor			
C-7*	822107	BENCAU8193	N/A	20,000	N/A	7,932	N/A	12.068
C-8*	821938	BENCAU8009	N/A	20,000	9,249	8,492	N/A	11.508
C-9*	822209	BENCAW9653	N/A	20,000	N/A	7,932	N/A	12.068
C-10*	822010	BENCAX0900	N/A	20,000	N/A	7,932	N/A	12.068
C-11*	822011	BENCAW7985	N/A	20,000	N/A	9,760	N/A	10.240
C-12*	822012	BENCAU9628	N/A	20,000	N/A	7,932	N/A	12.068
C-13*	5005613-01	BENCAU9795	N/A	20,000	N/A	7,932	NA	12,068
			High	Pressure Turbine	ine			
T-1*	856601	BKLBDB3615	N/A	20,000	12,074	12,226	NA	7.774
SHAFT*	5000947-01	BKLBDA8039	N/A	20,000	12,074	12,226	N/A	7,774
			Low	Low Pressure Turbine	ine			
T-2*	777622	BLDLC78226	N/A	20,000	N/A	14,160	N/A	5.840
T-3*	777603	BLDLC90241	N/A	20,000	N/A	14,160	N/A	5.840
T-4*	800804	BLDLC87909	N/A	20,000	N/A	14,160	NA	5.840
SHAFT*	820514-001	BLDLC76649	N/A	20,000	N/A	14,160	N/A	5,840
	PCW 88 5019	TOW 8B 5019K14 FIRST REWORK	N/A	10,000	N/A	4,160	N/A _{//}	5,840

FORM: JET-RCD-00-11

Reviewed By

Lauren Quintanilla, Chief Inspector



A.D STATUS



ENGINE MODEL: JT8D-217C ENGINE S/N: 725883

Note: With regards to this document, the following definitions apply:

CW Complied with at this shop visit.

PCW Previously Complied With - Received with upgraded configuration

A Not Disassembled per Customer Specifications

Not Applicable Due to Engine Model

T.T: 54,448.43

T.C: 36,857

NA2 Not Applicable Due to Engine Serial Number

NA3 Not Applicable Due to Part Numbers

NA4 Not Applicable Due to Part Serial Numbers

	Superseded by AD 96-23-15			Superseded by AD 96,23-15		96-12-19
	N°7 Position P/N 819061-01 installed at this shop visit.	×		aluminum pressure and scavenge oil tubes fittings with STEEL fittings per A 6170 R2. Applies All JT8D series engine models that have incorporated SB 5650-Low Emission Fuel Nozzles.	6240 A6310 R3 A6311 R2	21-FEB-1995
	PCW: Terminating action verified.			Replace No. 7 Fuel Nozzle & Support Assemblies P/N 775485, 809137-1, 802965, and 5004308-02 with P/N 814358 or P/N 5004308-32 per A6311 R2. Replace	A6153 R2 A6169 R6 A6170 R2	95-02-16
	Superseded by AD 97-19-13			Superseded by AD 97-19-13		94-23-03
	Superseded by AD 95-02-16			Superseded by AD 95-02-16		94-14-16
ā	Superseded by AD 99-22-14			Superseded by AD 99-22-14	A6053R7	93-23-10
	PCW: Terminating action verified.	×		Inspect 4 ½ Seal Spacer P/N 525961 . Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217A, 217C, and 219.		91-24-14 21-JAN-1992
	NA3: to P/N 808158-003 installed.	×		Radiographic Isotope Inspect LPT Cases which do not incorporate New Anti-Rotation pins made of INCOL-901 Applies to: JT8D-209, 217, 217A, 217C, and 219.	5711 RS 5751 R3 A5753 R4	88-04-02 04-MAR-1988
	NA1: to JT8D-217C	×		Replace 5 th Stage Compressor Blades P/N 778505. Applies to: JT8D-209, 217, and 217A.	5618	87-03-13 16-FEB-1987
	NA1: to JT8D-217C	×		Ultrasonic Inspect or FPI Inspect 8 th stage Disk P/N 690908, 701308, 717608, 717708, and 738308 for cracks. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 17, 17R, 209, and 209A.	A5154 R3	80-15-51 21-AUG-1980
	COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST.	ON	REPETITIVE INSPECTION YES NO	DESCRIPTION	PWA SERVICE BULLETIN	A.D. NUMBER EFF. DATE

REVIEWED BY:

Lauren Quintopilla, Chief Inspector

DATE: NOV-17-2017

Page 1 of 6

JET-QA-AD200 R6 05-April-2016



ENGINE MODEL: JT8D-217C ENGINE S/N:

Note: With regards to this document, the following definitions apply:

CW

PCW Complied with at this shop visit.

Previously Complied With – Received with upgraded configuration

ND Not Disassembled per Customer Specifications

Not Applicable Due to Engine Model

T.T: 54,448.43

725883

T.C: 36,857

NA2 Not Applicable Due to Engine Serial Number

NA3 Not Applicable Due to Part Numbers

NA4 Not Applicable Due to Part Serial Numbers

A.D. NUMBER EFF. DATE	PWA SERVICE BULLETIN	DESCRIPTION Remove from service all affected first stage fan hubs, P/N	REPETITIVE INSPECTION YES NO	COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST.
96-15-06 03-SEP-1996		Remove from service all affected first stage fan hubs, P/N 5000501-01, identified by the following Serial Numbers must be replace with serviceable parts: T50693, T50823, T50827, R32926, R32960, and P66756.	×	NA3: to P/N 821501 installed.
96-23-15		Superseded by AD 99-10-11		Superseded by AD 99-10-11
97-02-11		Superseded by AD 97-17-04		Superseded by AD 97-17-04
97-17-04 R1 22-APR-2010	A6272 R3	To prevent fan hub failure due to tierod, counterweight, or bushed hole cracking, which could result in an uncontained engine failure for P/N 5000501-01 serial numbers listed I.A.W. A6272 R1. Applies to: JT8D-209, 217, 217A, 217C, and 219.	×	NA3: to P/N 821501 installed.
97-19-13	A5944 R6	Superseded by AD 2005-21-01		Superseded by AD 2005-21-01
98-21-24 16-NOV-1998		Inspection or replacement of Ni-cad coated C-3, C-4, and C-7 through C-12 compressor discs listed in Table 1 of the A.D. by P/N and S/N. Return affected disks to GE. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217A, 217C, and 219.	×	NA3, NA4: to Part Numbers and Serial Numbers installed. Ref: Jet Engine Technology's LLP Status.
99-01-08 05-JAN-1999		Remove and scrap C-7 through C-12 Disks (JT8D HPC) listed in Appendix 1 of AD by P/N and S/N with <500 TIS since Ni-cad plating or by schedule 2(a) (1) thru (4). Disks with >500 TIS since Ni-cad plating require no action. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217, 217C, and 219.	×	NA3, NA4: to Part Numbers and Serial Numbers installed. Ref: Jet Engine Technology's LLP Status.

REVIEWED BY:

Lauren Quintapilla, Chief Inspector

DATE: NOV-17-2017

Page 2 of 6

JET-QA-AD200 R6 05-April-2016



ENGINE MODEL: JT8D-217C ENGINE S/N;

Note: With regards to this document, the following definitions apply:

CW = Complied with at this shop visit.

PCW = Previously Complied With - Received with upgraded configuration

A Not Disassembled per Customer Specifications

Not Applicable Due to Engine Model

T.T: 54,448.43

T.C: 36,857

Not Applicable Due to Engine Serial Number Not Applicable Due to Part Numbers

NA2

NA4 Not Applicable Due to Part Serial Numbers

×
×
REPETITIVE INSPECTION YES NO

REVIEWED BY:

Lauren Quintanilla, Chief Inspector

DATE: NOV-17-2017

Page 3 of 6

JET-QA-AD200 R6 05-April-2016



ENGINE MODEL: JT8D-217C ENGINE S/N: 725883

Note: With regards to this document, the following definitions apply:

CW Complied with at this shop visit.

PCW Previously Complied With - Received with upgraded configuration

Not Disassembled per Customer Specifications

T.T: 54,448.43

T.C: 36,857

Not Applicable Due to Engine Serial Number Not Applicable Due to Part Numbers

NA3 NA4

Not Applicable Due to Engine Model Not Applicable Due to Part Serial Numbers

		_									
30-SEP-2005	2005-17-16	2005-02-03	2004-26-04 09-FEB-2005		2003-16-05 12-SEP-2003		2002-23-14	29-NOV-2002	2002-21-17	EFF. DATE	AD.
	A6442		A6346 R4		6427R2 A6430R2 A6435 R1			6102 R1	6100 R2	BULLETIN	PWA
Applies to: JT8D-1, 1A, 1B, 5,7,7A, 7B, 9,9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 211, 15, 217C, and 219.	The purpose of this A.D. to provide serial numbers of rotating parts overhauled by CADMAR that need to be overhauled or removed from service	Superseded by AD 2006-17-07 R1	Install the improved HPT containment hardware. Accomplishment Instructions of PW Alert Service Bulletin A6346 R3. Applies to: JT8D-209, 217, 217A, 217C, and 219.		Applies to: JT8D-209, 217, 217A, 217C, and 219.	HPC disc corrosion inspection, stages C-7 through C-12. Owner/operators are responsible for tracking status and utilization.	Superseded by AD 2006-17-07 R1	Install fan exit guide vane case, part number P/N 805919 or 815377 and fan duct assembly P/N 805918-01. Applies to: JT8D-209, 217, 217A, 217C, and 219.	Install stops on the fan exit guide vane case in accordance with Service Bulletin 6100 R2. Or	DESCRIPTION	
					×			i i		INSPECTION YES NO	REPETITIVE
>	<	•	×					*	4	NOIT	TIVE
Ref: Jet Engine Technology's LLP Status.	NA3 & NA4: to Part Numbers and Serial Numbers installed.	Superseded by AD 2006-17-07 R1	PCW: Terminating action verified. Verified installation at this shop visit.	Re-inspection of disks is due 9 years after removal of engine preservation.	C-9 Disk Ni-Cad on MAR-30-2016 & R.F.P. on JUL-29-2016 C-10 Disk Ni-Cad on MAR-30-2016& R.F.P. on JUL-29-2016 C-11Disk Ni-Cad on AUG-26-2015 & R.F.P. on JUL-29-2016 C-12 Disk Ni-Cad on MAR-24-2016 & R.F.P. on JUL-29-2016	CW: C-7 Disk Ni-Cad on MAR-14-2016 & R.F.P on JUL-29-2016 C-8 Disk Ni-Cad on APR-07-2016 & R.F.P on JUL-29-2016	Superseded by AD 2006-17-07 R1	Verified installation of stops at this shop visit.	PCW: Terminating action verified.	COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST	

DATE: NOV-17-2017

JET-QA-AD200 R6 05-April-2016

Lauren Quintapilla, Chief Inspector

REVIEWED BY:

Page 4 of 6



ENGINE MODEL: JT8D-217C ENGINE S/N;

CW Note: With regards to this document, the following definitions apply:

PCW Complied with at this shop visit.

Previously Complied With – Received with upgraded configuration

Not Disassembled per Customer Specifications

Not Applicable Due to Engine Model

T.T: 54,448.43

725883

T.C: 36,857

Not Applicable Due to Engine Serial Number

NA3 NA3 Not Applicable Due to Part Numbers Not Applicable Due to Part Serial Numbers

į		2005-21-01 A5944R6 compartme 21-NOV-2005 Applies to: Applies to: Strip the pi 2006-17-07 R1 A6430R2 re-plate HI 02-NOV-2006 replace if r	2005-18-02 Install and	A.D. PWA NUMBER SERVICE EFF DATE BUILLETIN
A6430. Applies to: All Models	A6430. Applies to: All Models Perform enhanced inspection of selected life limited parts: C1 Hub, C13 Disk, HP Turbine (Rotor or Disk), T2 Disk, T3 Disk, & T4 Disk. Applies to: JT8D-209, 217, 217A, 217C, and 219.	number (P/N) 810486 on the No. 4 and 5 bearing compartment scavenge oil tube. Inspect every 65 hours. Applies to: JT8D-209, 217, 217A, 217C, and 219. Strip the protective coating, visually inspect for fretting wear, fluorescent magnetic particle inspect, re-identify and re-plate HPC front hubs and the stage 8-9 spacers, and replace if necessary in accordance with Service Bulletin	Superseded By AD 2011-04-04	DESCRIPTION
	×	×		REPETITIVE INSPECTION YES NO
×	*		8	NO VE
NI-Cad Coated HPC 8-10-9 Spacer P/N 821916 installed.	CW: on C-13, T-1 Disk/Shaft and T-4 Disks only. Remaining units not disassembled.	CW: at this shop visit. Re-inspect within 65 hours (E.T.T: 54,513.43). CW: on Ni-Cad C-8 Disk/Hub	Superseded By AD 2011-04-04	COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST

REVIEWED BY:

JET-QA-AD200 R6 05-April-2016

Lauren Quintahilla, Chief Inspector

DATE: NOV-17-2017



ENGINE MODEL: JT8D-217C

Not Applicable Due to Engine Model

Not Disassembled per Customer Specifications

ENGINE S/N:

725883

54,448.43

T.T:

T.C. 36,857

Note: With regards to this document, the following definitions apply:

CW = Complied with at this shop visit.

PCW = Previously Complied With - Received with upgraded configuration

NA3 NA3

Not Applicable Due to Engine Serial Number Not Applicable Due to Part Numbers Not Applicable Due to Part Serial Numbers

EASA AD 2004-0004 6245R3	2015-14-05 25-AUG-2015	A.D NUMBER SERVICE EFF. DATE BULLETIN
Inspection or replacement of T-2 Airseal in JT8D-200 engines that have accumulated more than 2,000 hours since the incorporation of the IBERIA Engineering Bulletin No 72-8525 Applies to: All JT8D-200 engines modified according to IBERIA Engineering Bulletin 72-8525	The LPT Shafts with part numbers 783319 (-001, -003, -004), 783320 (-001, -003, -004), or 820514-001 (-003, -004, -005) have a new total operation cycle limit of 20,000. Remove from service any LPT Shaft at piece-part exposure that exceeds the new life limit. From the effective date of this AD: LPT Shaft that has less or equal to 15,000 CSN, remove from service before accumulating 20,000 CSN. LPT Shaft that has more than 15,000 CSN, remove it from service before it accumulates 5,000 additional cycles in service, or at the next piece-part exposure after accumulating 20,000 CSN, whichever occurs first. Applies to: JT8D-217C and 219.	DESCRIPTION
×	×	REPETITIVE INSPECTION YES NO
CW: Terminating action accomplished. Installed a continued time inspected T-2 Shroud Post SB 6245R3 P/N 815025-01.	CW: Installed a LPT Shaft P/N 820514-001 (1st rework) with a 20,000 at this shop visit.	COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST

REVIEWED BY:

JET-QA-AD200 R6 05-April-2016

Lauren Quintafilla, Chief Inspector

DATE: NOV-17-2017



TEST CELL DATA



TEST CELL RESULTS

W. O.: 5002102

MODEL: JT8D-217C

ESN: 725883

DATE: 15-Nov-17

F. J. Turbine Power, Inc.

DATE TESTED:	15-Nov-17

FAA Approved Repair Station F7JR192Y

Form Q 009 - 1/5/04

Engine Work Card: FJT 5001A 7/22/11

ENGINE WORK CARD

WARNING: This routine work form does not in any way supersede the OEM's manual requirements. This form is intended to be used in conjunction with the OEM's manuals.

TITLE	ENGINE TEST RE	SULTS - JT8D-200	0	
WORK	ORDER ENGINE MODEL		ENGINE SERIAL I	NUMBER
	5002102 JT	8D-217C	725	883
TEST S	SPECIFICATIONS: MANUAL USED PIN 773	3128 REV.# 103	TYPE OF TEST:	TEST#3
TEST L	IMTS (CHECK ONE): X HEAVY MAINTENANCE	OVERHAUL	OTHER:	
ITEM	OPERATION AND REFERENCED PROCED		CEPTED REJECTE	ED DOES NOT APPLY
1	MAIN OIL PRESSURE		ZITP 21 ASD	
2	MAIN OIL TEMPERATURE.		21 21	
3	OIL CONSUMPTION.		21	
4	BREATHER PRESSURE		21	
5	MAXIMUM EXHAUST GAS TEMPERATURE (EGT)		21 21 150	
6_	EXHAUST GAS TEMPERATURE (EGT) SPREAD.	(;;	21	
7	FRONT VIBRATION LIMITS.		21 21	
8	REAR VIBRATION LIMITS.		21 958	
9_	TURBINE COOLING PRESSURE.		21 21	
10	MAXIMUM LOW COMPRESSOR SPEED.		21 M65	
11	MAXIMUM HIGH COMPRESSOR SPEED.		21	
12	E.P.R. vs. THRUST RELATIONSHIP.		21	
13	ACCELERATION TIME.		21	
14_	ANTI-SURGE BLEED CHECK.		21 21	
15	AUTOMATIC RESERVE THRUST INCREMENT.		21 NSD	
16	SPEED DATA PLATE. OBSERVED: R.P.M.: 10,901 PERCENT:	20.00	21 NSP.	
_	RE-STAMP OF DATA PLATE REQUIRED IF ENGINE QUALIF	IES BASED ON WORK PER	RFORMED. NO	YESX
18	COMMENTS: TAKE-OFF LIMIT RED LINE		RVED) 3	OFF MARGIN 34 °C 7 °C



DATE TESTED: 15-Nov-2017

F. J. Turbine Power, Inc.

FAA Approved Repair Station F7JR192Y

Form Q 009 -

5-Jan-2004

Engine Work Card: FJT 5002 - Rev. 3 -

3-Jul-2014

ENGINE WORK CARD

WARNING: This routine work form does not in any way supersede the OEM's manual requirements. This form is intended to be used in conjunction with the OEM's manuals.

77									-				
TITLE:					JET EI	NGIN	IE TEST LO	G					
WORK ORDER				ENGINE M	ODEL			•		ENGIN	E SERIAL NUMBER		
	50021	no				ш	8D-217C				725883		
CUSTOMER	30021	VZ.		TEST CELI	L No.	-	EST START	TES1	STOP	TEST H			···
	JET			6			13:30	14	4:55		1 HR 25 MII	NS.	
TEST SPECIFICATION	ons.	MANU	IAL P/N:	773128			REVISION #		103	TY	PE OF TEST: T	EST#3	
TEST LIMTS (CHECK	(ONE)	:	X HEAVY	MAINTENAN	NCE		OVERH	AUL		OTHER			
N2 SPEED DATA PL	ATE:		%	RPM			WEATHER				BLEED VALVE CHECK	(
FUEL PUMP	P/N:	384300			TIMET	TAKEN	N: 13	35	SCHED	MAX. (CI	HART):	73.1	"HGA
, 922 (5.11.)	S/N:	7833	i.		BARO	METE	R: 29	.85	SCHED	MIN. (CH	ART):	67.5	"HGA
FCU	P/N:	769606-	-12		CIT OF	ROAT	: 7	78 °F	OPENE) AT:		69.3	"HGA
100	S/N:	F42365			DRY B	ULB T	EMP: 7	78 °F	CLOSE	AT:		71.5	"HGA
BELL MOUTH S/N:		TC015	: .		WET B	ULB 1	ГЕМР: 7	′2 °F			TRIM DATA		
TEST NOZZLE S/N:		TC016			нимір	HUMIDITY: 91 % PART POWER PT7 TARGET:			T7 TARGET:	49 51	"HGA		
TEST NOZZLE AREA	λ:	7.60	и SQUAR	E FEET	DEW P	POINT	: 6	9 °F	TAKE O	FF POWI	ER PT7 TARGET:	57.70	"HGA
OIL CONSUMPTION: 0.02 GPH AMOUNT OF OIL SERVICED: 6 GALLONS IDLE N2 TRIMMED TO: 6650 RI				RPM									
FUEL TYPE: JET A	OI	L TYPE:	BP2197						ACCELE	RATION	TIME:	5.0	SEC.
FUEL B.T.U. RATING: 1856) SF	P. GR.:	0.805	FUEL METER STAI	RT:	201	FUE B150 MET	L TER STO)P	209296	TOTAL FUEL USED:	1146	GLS
OIL LEAKS:		OK-	SPARK IGNI	TER CK - "A":	: (OK	FUEL HEAT	VALVE:		OK-	FUEL PRESSURE:		OK
FUEL LEAKS:		OK -	SPARK IGNI	TER CK - "B":		OK	COWL ANTI-	ICE VAL	VE:	N/A	CSD DISCONNECT:		N/A
AIR LEAKS:		OK-	LH ANTI-ICE	VALVE:		OK-	FUEL PRESS	TRANS	:	N/A	OIL SCREEN:		OK
OIL PRESSURE:		ok-	RH ANTI-ICE	VALVE:		OK-	ENG OIL PRE	SS TRA	NS:	N/A	FUEL SCREENS:		OK-
SPEED DATA PLATE					10901		@ 89 02	% RE-	-STAMP D	ATA PLA	ATE: NO	YESX]
PRESERVED FUEL	AND OI	LSYSTEM	AS: YES	X NO	DATE	<u> </u>	15-Nov-17						
NOTES: COAST	DOW	I TIME	N2 1 49 MIN	is. N1 2.2	24 MINS	a							
		de transfer or the same of										- · · · · · ·	
TESTED BY:	Van	DA/m		UTP 60 ECH					-				
The engine identi	, fied ab	ove was	tested I.A.W	currrent Fe	deral Av	/iatior	n Regulations	and wa	s found a	airworthy	for return		
to service with res						rd 5	T 5001 as rev						
INSPECTED BY:		Elu	as of	1201	red	(FJ	11 58.		DAT	E:	NOV, 15	-17	
			/		1	-							



MODEL: JT8D-217C S/N: 725883	WO: 5002102 C	CUST:	J.E.T.	
26 °C 365 °C			DLE.	
CIT 78 °F EGT 689 °F T7 TIME @ TE	MP 0 THRUST	1205 LBS	CORR. EPR	.035
N1 % 26.98 N1 RPM 2,219		179 CO	RR. PT2 29.8 4	HGA
N2 % 54.50 N2 RPM 6,675	N2 65	208 555 P	Γ2 AVG (CELL)	0.10 "H20
TIMER MAIN FUEL 29 PSIG	Wf 9	42 °C 12 755	PT7 30.88	HGA
MAIN OIL 44 PSIG FUEL FLOW 937 F				
BREATHER 0.1 "HG	COMP	0.2		
FUEL IN 78 °F OIL IN 164 °F	TURB	0.1	ORR. Ps3/Pt2	1.392
73 °C PS4 14.7 PSIA	PS3 41.5 HGA	C	ORR. Ps4/Pt2	1.003
OIL OUT 190 °F	F55 41.5 HGA		PCP 23.5	PSIA
CELL TEMP 78 °F BAROM	ETER 29.85 "HG		PS3 20.4	PSIA
			PCP RATIO	1.599



MODEL: JT8D-217C	S/N:	725883	WO:	5002102	CUST:	J.E.T.	
26 °C 4	93 °C					PARTI	OWER.
		7 TIME @ TEI	MP	THRU	ST 14536	LBS COR	R. EPR 1.662
N4 0/ 00 04 1 N4 5		, 1		_	TED DATA		
N1 % 82.34 N1 F	RPM 6,77	1		N1 Fn	6644 15202	CORR. PT2	29.78 HGA
N2 % 90.77 N2 F	RPM 11,11	17		N2 EGT	10908 465 °C	PT2 AVG	(CELL) -1.40 "H20
TIMER				Wf	7553	PT7	49.51 HGA
MAIN OIL 47 PSIG	MAIN FUEL			TSFC [0.497		·
FI BREATHER 0.6 "HG	UEL FLOW	7755 PI	PH		RATION		
DREATHER U.O NO	FUEL IN	74 °F		CON Tur	——	CORR. P	s3/Pt2 5.428
OIL IN 198 °F	'						
92 °C	PS4 197.0	PSIA	Des	161.9 HGA		CORR. P	s4/Pt2 13.467
OIL OUT 298 °F	04 101.0	, OIA	700	101.5 110/	·	PCP	114.6 PSIA
CELL TEMP 79]°F	BAROME	ETER	29.85 "HG		PS3	79.4 PSIA
						PCP RA	TIO 0.582



FJ TURBINE POWER, INC

FAA REPAIR STATION F7JR192Y

JT8D Page 24 MODEL JT8D-217C S/N 725883 W.O. 5002102 CUSTOMER J.E.T.

	T 7		COND PARTPOWER
1.	939	F	THEI ON EN
2.	881	F	
3.	861	F	CALCULATED AVG. 920 F
4.	936	F	920 F
5.	926	F	
6.	963	F	egt spread Egt lo 861 -0- egt hi 963 -00- egt spread 1020-
7.	928	F	CHN216 CHN217
8.	924	F	

DATE 11/15/17



MODEL: JT8D-217C	S/N: 725883	WO: 500210	CUST:	J.E.T.	
26 °C CIT 79 °F EGT	353 °C 668 °F T7 TIME @ 1	EMP 0 T	HRUST 1217 I	IDLE, BS CORR.EPF	1.035
	RPM 2,215 RPM 6,692	COI N1 Fn N2 EG Wi	1220 6566 330 °C	PT2 AVG (CELL)	
MAIN OIL 43 PSIG	MAIN FUEL 29 PS FUEL FLOW 937 FUEL IN 76 °F		VIBRATION COMP 0.2 TURB 0.2	CORR. Ps3/Pt2	1.392
OIL OUT 241 °F CELL TEMP 79	PS4 14.7 PSIA	PS3 41.5	•		.0 PSIA
OLLL TEMP 19	F BAROI	METER 29.85	"HG	PS3 20	1.633



MODEL: JT8D-217C S/N: 725883 WO: 56	002102 CUST:	J.E.T.
26 °C 556 °C		TAKEOFF.
CIT 79 °F EGT 1033 °F T7 TIME @ TEMP 0	THRUST 19265 L	BS CORR. EPR 1.938
N1 % 90.91 N1 RPM 7,475	N1 7338	CORR. PT2 29.77 HGA
N2 % 95.05 N2 RPM 11,642	Fn 20002 N2 11423 EGT 525 °C	PT2 AVG (CELL) -1.80 "H20
TIMER MAIN FUEL 12 PSIG	Wf 10406 TSFC 0.520	PT7 57.70 HGA
MAIN OIL 47 PSIG FUEL FLOW 10679 PPH	VIBRATION	
BREATHER 0.7 "HG	COMP 1.5	
FUEL IN 75 °F	TURB 1.5	CORR. Ps3/Pt2 6.579
OIL IN 203 °F 95 °C PS4 247.7 PSIA PS3 7	195.9 HGA	CORR. Ps4/Pt2 16.940
OIL OUT 323 °F	100.0	PCP 139.9 PSIA
CELL TEMP 79 °F BAROMETER 29	.85 "HG	PS3 96.2 PSIA
		PCP RATIO 0.565



FJ TURBINE POWER, INC

FAA REPAIR STATION F7JR192Y

JT8D Page 24
MODEL JT8D-217C S/N 725883 W.O. 5002102 CUSTOMER J.E.T.

DATE 11/15/17

	_			5002402	CODIONIE	U.B. I.
	17 1049	F			COND	TAKEOFF
2.	1015	F				
3.	956	F	CALCULATED AVG.			
4.	1057	F	1033 F			
5.	1050	F				
6.	1073	F	EGT SPREAD	n ::= 1077 00	505 555 1	1 (-7
7.	1024	F	EGT LO 956 -0 - EGT CHN216	CHN217	EGT SPREAD /	11/ -0
8.	1039	F				



MODEL: JT8D-217C S/N: 725883 WO: 50	002102 CUST:	MAX. T/O
26 °C 568 °C CIT 79 °F EGT 1054 °F T7 TIME @ TEMP 0	THRUST 20112 LE	•
N1 % 92.29 N1 RPM 7,589	N1 7442 Fn 20853	CORR. PT2 29.77 HGA
N2 % 95.39 N2 RPM 11,683	N2 11464	PT2 AVG (CELL) -1.70 "H20
TIMER MAIN FUEL 11 PSIG	EGT 537 °C Wf 10973 TSFC 0.526	PT7 59.09 HGA
MAIN OIL 47 PSIG FUEL FLOW 11262 PPH	VIBRATION	
BREATHER 0.8 "HG FUEL IN 75 °F OIL IN 193 °F	COMP 1.7 TURB 1.7	CORR. Ps3/Pt2 6.792
89 °C	100 A 31 CA	CORR, Ps4/Pt2 17.455
PS4 255.2 PSIA PS3 2	02.6 HGA	PCP 148.7 PSIA
CELL TEMP 79 °F BAROMETER 29.	85 "HG	PS3 99.3 PSIA
		PCP RATIO 0.583



MODEL: JT8D-217C S/N: 725883 WO: 5	002102 CUST:	JET.
26 °C 529 °C		M. CONT.
26 °C 529 °C CIT 78 °F EGT 984 °F T7 TIME @ TEMP 0	THRUST 17300 LBS	CORR. EPR 1.813
	CORRECTED DATA	
N1 % 87.15 N1 RPM 7,166		DRR. PT2 29.78 HGA
N2 % 92.96 N2 RPM 11,385	Fn 18923 N2 11181 F EGT 501 °C	PT2 AVG (CELL) -1.60 "H20
TIMER	Wf 9161	PT7 53.99 HGA
MAIN FUEL 15 PSIG MAIN OIL 47 PSIG	TSFC 0.508	
FUEL FLOW 9392 PPH	VIBRATION	
BREATHER 0.8 "HG FUEL IN 75 °F	COMP 1.7 TURB 1.6	CORR. Ps3/Pt2 6.092
OIL IN 195 °F	1010	CONN. PSS/F(2: 6.032)
91 °C PS4 224.6 PSIA PS3 [181.4 HGA	CORR. Ps4/Pt2 15.357
OIL OUT 304 °F		PCP 130.1 PSIA
CELL TEMP 78 °F BAROMETER 29	9.85 "HG	PS3 89.1 PSIA
		PCP RATIO 0.579



FJ TURBINE POWER, INC

8. 993 F

FAA REPAIR STATION F7JR192Y

JT8D Page 24

MODEL JT8D-217C S/N 725883 W.O. 5002102 CUSTOMER J.E.T.

T7 COND M. CONT. 1. 1008 F 2. 950 F 3. 915 F CALCULATED AVG. 984 F 4. 1006 F 5. 994 F 6. 1022 F EGT SPREAD EGT LO 915 -0- EGT HI 1022-00 EGT SPREAD /07 -0-7. 982 F CHN216 CHN217

DATE 11/15/17



MODEL:	JT8D-2170	S/N:	725883	WO: 50	002102	CUST:	J.E.T.		
26	o o	E07 30					MAX.	R,	
CIT 78		507 °C T 945 °F	T7 TIME @ TE	MP 0	THRUST[15742 L	BS COR	R. EPR	.726
N1 %[84.44	N1 RPM 6,9	43			D DATA 818 8416	CORR. PT2	29.71	8 HGA
N2 %[91.82	N2 RPM 11,2	246			1044	PT2 AVG	(CELL)	-1.30 "H20
TIME	ER	MAIN FUE	_ 17 PSIG	3	Wf 8	179 °C 250 503	PT7		HGA
MAIN OIL	47 PSIG				1010				
BREATHER	A B I"HG	FUEL FLOW	8459 P	PH	VIBRA				
	202 °F	FUEL IN	75 °F		COMP	1.7	CORR. F	Ps3/Pt2	5.716
	94 °C	PS4 209.5	Tpsia	PS3 [1	70.2 HGA		CORR. P	s4/Pt2	14.323
OIL OUT	307 °F		<u>j</u> . 4		101 <u>2</u>]1.07		PCP	121.1	PSIA
CE	LL TEMP	78 °F	BAROM	ETER 29.	85 "HG		PS3	83.6	PSIA
							PCP RA	ATIO	0.577



FJ TURBINE POWER, INC

8. 947 F

FAA REPAIR STATION F7JR192Y

JT8D Page 24 MODEL JT8D-217C S/N 725883 W.O. 5002102 CUSTOMER J.E.T. **T**7 COND MAX.CR. 1. 960 F 2. 912 F 3. 894 F CALCULATED AVG. 945 F 4. 964 F 5. 943 F 6. 992 F EGT SPREAD EGT LO 894 -0 EGT HI 992 00 EGT SPREAD 98 -0-7. 947 F CHN216 CHN217

DATE 11/15/17



MODEL: JT8D-217C	S/N: 725883	WO: 5002102	CUST:	J.E.T	
	491 °C			C. BAN	D.
CIT 78 °F EGT	915 °F T7 TIME @ TEI	MP 0 THI	RUST 14318	LBS CORR.	EPR 1.650
N1 % 81.77 N1	RPM 6,724	CORR N1 Fn	6603 14980	CORR. PT2	29.78 HGA
N2 % 90.63 N2 I	RPM 11,100	N2	10901	PT2 AVG (C	ELL) -1.20 "H20
	MAIN FUEL 19 PSIG	EGT Wf TSF0	463 °C 7448 0.497	PT7	49.14 HGA
MAIN OIL 47 PSIG	UEL FLOW 7638 PI	PH 1	/IBRATION		
BREATHER 0.6 "HG	FUEL IN 75 °F	c	OMP 1.6 URB 2.0	COPP Bas	/Pt2 5.346
OIL IN 203 °F 95 °C		·	OKB LIG		
	PS4 194.2 PSIA	PS3 159.6 H	GA		/Pt2 13.275
	l			PCP	113.5 PSIA
CELL TEMP 78]°F BAROME	TER 29.85 "H	IG	PS3	78.2 PSIA
				PCP RAT	0.584



MODEL: JT8D-217C S/N: 725883 WO:	5002102 CUST:	J.E.T.
26 °C 353 °C		IDLE
CIT 78 °F EGT 667 °F T7 TIME @ TEMP 0	THRUST 1208 LE	3S CORR. EPR 1.035
N1 % 26.84 N1 RPM 2,207	N1 2167	CORR. PT2 29.84 HGA
N2 % 54.50 N2 RPM 6,675	Fn 1211 N2 6555	PT2 AVG (CELL) -0.10 "H20
TIMER MAIN FUEL 29 PSIG	EGT 331 °C Wf 912 TSFC 0.753	PT7 30.89 HGA
MAIN OIL 43 PSIG FUEL FLOW 937 PPH	VIBRATION	
BREATHER 0.1 "HG	COMP 0.2	
OIL IN 224 °F	TURB 0.1	CORR. Ps3/Pt2 1.385
107 °C PS4 14.7 PSIA PS3	41.3 HGA	CORR. Ps4/Pt2 1.003
OIL OUT 246 °F	1.0/	PCP 24.0 PSIA
CELL TEMP 78 °F BAROMETER 2	9.85 "HG	PS3 20.3 PSIA
		PCP RATIO 1.633



FJ TURBINE POWER, INC FAA #F7JR192Y JT8D-200 ENGINE TEST FROM PAGE 26 THIS DATA HAS BEEN CORRECTED BY USING CORRECTED PT2 PER CMS TABLE NO. 1424 EQUATION 2 (CURVE 1891-2)

MODEL: JT8D-217C	S/N:	725883	WO:	5002102	CUST:	J.E.T.		
26 °C	556 °C					REVER	SE	
CIT 79 °F EG		TIME @ TE	MP 0	THRUST[19337 L	BS CORF	R. EPR	.937
N1 % 90.91	N1 RPM 7,475			_	D DATA 334 0072	CORR. PT2	29.77	HGA
N2 % 95.05	N2 RPM 11,64	2		N2 1	1423	PT2 AVG ((CELL)	1.50 "H20
TIMER	MAIN FUEL	12 PSIG	i	Wf 10	525 °C)406 518	PT7	57.66	HGA
MAIN OIL 47 PSIG	FUEL FLOW	10679 P	PH	VIBRA				
BREATHER 0.7 "HG	. 02212011	10073	F ()	COMP	1.4			
OIL IN 203 °F	FUEL IN	75 °F		TURB	1.5	CORR. P	s3/Pt2	6.565
95 °C	PS4 247.2 F	OQ1A	PS3 [195.5 HGA		CORR. P	s4/Pt2	16.906
OIL OUT 321 °F	1 04 247.2	JIA	roo [199.5] NGA	:::	PCP	139.7	PSIA
CELL TEMP 7	79 °F	BAROM	ETER 2	9.85 "HG		PS3	96]PSIA
						PCP RA	ATIO	0.565

11/15/2017



F.J. TURBINE POWER, INC FAA #F7JR192Y ENGINE TEST MODEL JT8D-217C S/N 725883 W.O. 5002102 CUSTOMER J.E.T.

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BLEED VALVE SCHEDULE

MIN LIMIT 67.5 CHN223 PS4 0.00 PSIG

MAX LIMIT 73.1 CHN224 PS3 7.50 PSIG

OPEN @ 69.3 CHN225 PS3 45.2 HGA

CLOSED @ 71.5 CHN226

DATE 11/15/17

MODEL JT8D-217C S/N 725883 W.O. 5002102 CUSTOMER J.E.T.

ACCELERATION TIME CHECK

N2 RPM PERCENT 94.05

PERCENT RPM

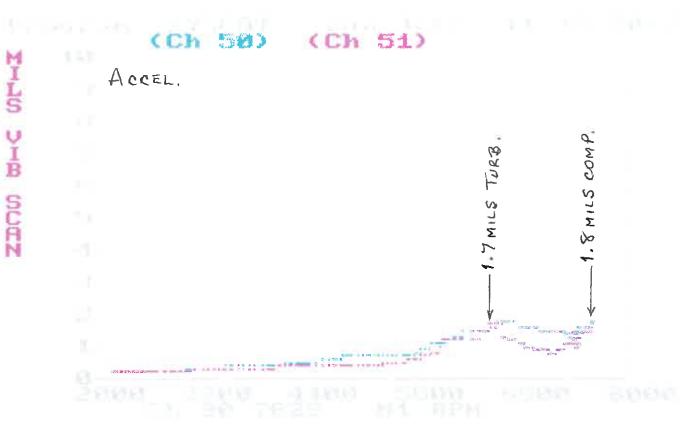
TIME 5.0

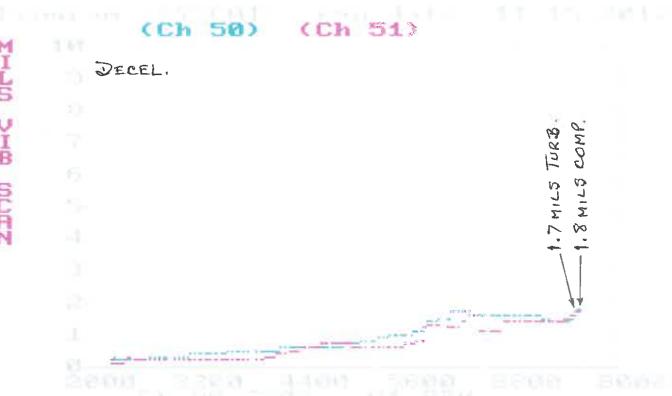
0 10 20 30 40 50 60 70 80 90 100

DATE 11/15/17

TIME OF DAY 14:39:21

PAGE 30







BORESCOPE REPORT



JET ENGINE TECHNOLOGY CORP. **FAA No. J9GR1140**



JT8D-200 BORESCOPE INSPECTION REPORT

WORK ORDER: 2016-424

DATE:

17-NOV-2017

A/C/S/N/:

N/A

CUSTOMER:

JET CORP.

ESN:

725883

A/C TYPE:

N/A

MODEL #:

JT8D-217C LOCATION:

IN-HOUSE, J.E.T. ENGINE SHOP

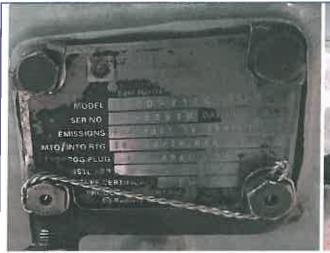
WORK REQUEST: BORESCOPE INSPECTION FOR GENERAL CONDITION

REASON:

POST TEST BORESCOPE INSPECTION

TECHNICIAN(S):

RENZO CABRERA





ACCESS:	AREA OF INSPECTION:	NOTES:	DATE	C/W BY:
INLET CASE	INLET CASE AND DUCT AREA	NO DAMAGE NOTED DURING VISUAL INSPECTION.	17-NOV-2017	185F 299 290
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
NLET CASE	C-1 BLADES (34 EA)	NO DAMAGE NOTED DURING VISUAL INSPECTION.	17-NOV-2017	299 2008
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
NTERMEDIATE ORT (LH)/(RH)	C-6 BLADES (60 EA)	NO DAMAGE NOTED DURING BORESCOPE INSPECTION.	17-NOV-2017	299 700 ⁶
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
NTERMEDIATE ORT (LH)	C-7 BLADES (60 EA)	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	299 200
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
GNITER PORT/ DIFFUSER(LH)	C-13 BLADES (74 EA)	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	299 (*) cose



JET ENGINE TECHNOLOGY CORP. FAA No. J9GR114O



	JT8	D-200 BORESCO	PE INSPECTI	ON REPORT			
WORK ORDER:	2016-424	DATE:	17-NOV-2017	A/C S/N/:	N/A		
CUSTOMER:	JET CORP.	ESN:	725883	A/C TYPE:	N/A		
MODEL #:	JT8D-217C	LOCATION:	IN-HOUSE, J.E.T. ENGINE SHOP				
WORK REQUEST	BORESCO	PPE INSPECTION FOR	GENERAL CONDI	TION			
REASON:	POST TES	POST TEST BORESCOPE INSPECTION					
TECHNICIAN(S):	RENZO C	RENZO CABRERA					

ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
IGNITER PORT/ DIFFUSER(LH)	COMBUSTION CHAMBER(S) AND FUEL NOZZLE(S)	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	INSP 255
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
IGNITER PORT/ DIFFUSER(LH)	CC OUTLET DUCTS	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	(NSF)
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
IGNITER PORT/ DIFFUSER(LH)	N.G.V. (T-1 VANES)	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	(NSP)
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
IGNITER PORT/ DIFFUSER(LH)	T-1 BLADES 64 EA 217C/219	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	250 250
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
LPT BORESCOPE PORT	T-1 BLADES (REAR) 64 EA 217C/219	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	299
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
LPT BORESCOPE PORT	T-2 BLADES (78 EA)	NO DAMAGE NOTED DURING BORESCOPE INSPECTION	17-NOV-2017	(N6P) 350
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
EXHAUST CASE	T-4 BLADES (S8 EA)	NO DAMAGE NOTED DURING VISUAL INSPECTION	17-NOV-2017	215 215 200
ACCESS:	AREA OF INSPECTION:	NOTES:	DATE:	C/W BY:
EXHAUST CASE	EXHAUST AREA AND OUTER FAN DUCTS	NO DAMAGE NOTED DURING VISUAL INSPECTION	17-NOV-2017	INSP 239



JET ENGINE TECHNOLOGY CORP. FAA No. J9GR1140



	JT8D	200 BORESCO	PE INSPECTI	ON REPORT			
WORK ORDER:	2016-424	DATE:	17-NOV-2017	A/C S/N/:	N/A		
CUSTOMER:	JET CORP.	ESN:	725883	A/C TYPE:	N/A		
MODEL#:	JT8D-217C LO	CATION:	IN-HOUSE, J.E.T. ENGINE SHOP				
WORK REQUEST	BORESCOPE	INSPECTION FOR	GENERAL CONDI	TION			
REASON:	POST TEST B	POST TEST BORESCOPE INSPECTION					
TECHNICIAN(S):	RENZO CABR	RENZO CABRERA					

VISUAL AND BORESCOPE INSPECTIONS OF ENGINE WAS CARRIED OUT USING THE JT8D-200 ENGINE MANUAL P/N 773128.



ACCESSORY INVENTORY

OUTGOING (X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR114O JT8D-200

QEC ACCESSORY INVENTORY

MODEL: JT8D-<u>217C</u>

ESN: <u>725883</u>

1. Record part numbers and serial numbers. If part data plate is missing, state so in the Remarks block.

2. Each Item must be filled out (if applicable)

Abbreviations:

INCOMING()

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N/i - Not Installed

N/V- Not Visible

O/H - Overhaul

B/C - Bench Check

C/T - Continued Time

COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
Fuel Control for: JT8D-209 (769606-5)				
JT8D-217 (769606-6/-7)				12
JT8D-217A Pre SB 5871R3 (769606-8) Post SB 5871R3	769606-12	F42365	C/T	Installed Solenoid ARTS: Yes X No
(769606-14/-16)				IDLE: Yes X No
JT8D-217C/-219 Pre SB 5863R3 (769606-9/-11/-12)				
Post SB 5863R3 & 5871R3 (769606-13/-15)				
Fuel Control Linkages			C/T	1 or 2_ <u>X</u>
Fuel Pump (P/N 384300) (P/L 384301-7/8/10)	384301-10	7833	C/T	
Fuel Heater (745608)	745608	AA1059	C/T	
Fuel Filter Differential Switch (42D185) (457574)	42D185	2448	C/T	
Fuel Oil Cooler (548003) (749965)	749965	JR1932	C/T	
Fuel Flow Transmitter (8TJ85GCG2) (V97424)	N/I	N/I	N/I	
Main Accessory Gearbox (758300) (779150) (823271)	779150	JA0092	ОVН	Data Plate: ESN: _725883 JT8D:217C_
Engine Oil Tank (565016)	565016	20845	C/T	

OUTGOING (X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR114O JT8D-200

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ESN: <u>725883</u>

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COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
Oil Quantity Transmitter (8TJ92GAA2) (8TJ146AAP1) (V97424) (7958520-501) (7958520-503)	N/I	N/I	N/I	
P&D Valve (766342)	766342	6155394	C/T	
8 th Stage PRBC (783955) (783955-001) (790312)	790312	6152347	C/T	
6th Stage PRBC (805373) (805373-001)	N/I	N/I	N/I	
Bleed Valve Control Assembly (5000047-01)	5000047-01	WC7592	C/T	
Start Bleed Valve Control Assembly (1058V0100) (1058V0400) (1058V0400-1) (1058V0400-2) (1058V0600)	1058V0400-2	PF3152	С/Т	
Ignition Exciter (Single Unit) (10-353875-4)	10-353875-4	090091	C/T	
Ignition Exciter 1 (Dual Unit) (49988) (49965) (9045000-1) (10-614500-1)	N/I	N/I	N/I	
Ignition Exciter 2 (Dual Unit) (49988) (49965) (9045000-1) (10-614500-1)	N/I	N/I	N/I	

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OUTGOING (X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR1140

JT8D-200
QEC ACCESSORY INVENTORY

MODEL: JT8D-<u>217C</u>

ESN: <u>725883</u>

1. Record part numbers and serial numbers. If part data plate is missing, state so in the Remarks block.

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Abbreviations:

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COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
Right High Tension Lead (10-700336-1) (430933)	INST	INST	INST	
Left High Tension Lead (10-700335-1) (430932)	INST	INST	INST	
Spark Igniters			INST	1 or 2_X_
Right Hand Anti-ice Valve (320115) (421495) (421495–1) (V79318) (7958513-507)	320115	11352	C/T	
Left Hand Anti-ice Valve (320115) (421495) (421495-1) (V79318) (7958513-507)	320115	17000	C/T	
Fuel Heater De-icing Valve (320115) (421495) (421495–1) (V79318) (7958513-507)	320115	14629	C/T	
Nose Cowl Anti-ice Valve (320115) (421495) (421495-1) (V79318) (7958513-507)	N/I	N/I	N/I	
Low Oil Pressure Switch (42D110) (V09049) (7958522-501)	N/I	N/I	N/I	
Oil Differential Switch (42D109-1A) (V09049) (7958522-507)	N/I	N/I	N/I	

INCOMING() OUTGOING(X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR114O JT8D-200

QEC ACCESSORY INVENTORY

MODEL: JT8D- <u>217C</u>

ESN: <u>725883</u>

1. Record part numbers and serial numbers. If part data plate is missing, state so in the Remarks block.

2. Each Item must be filled out (if applicable)

Abbreviations: N

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COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
Oil Pressure Transmitter (418-00044) (V14140) (VT0304F)	N/I	N/I	N/I	
Oil Temperature Sensor (56B17) (V35918)	N/I	N/I	N/I	
Fuel Temperature Sensor (56B17) (V35918)	N/I	N/I	N/I	
Low Fuel Pressure Warning Switch (8G441-1) (7958523-505) (V09049) (1103P0281) (V9U286)	N/I	N/I	N/I	
N-1 Tachometer (2CM9ABH7) (7958528-1) (V97424)	N/I	N/I	N/I	
N-2 Tachometer (2CM9ABH7) (7958528-1) (V97424)	N/I	N/I	N/I	,
Generator (976J252-6) (V83843)	N/I	N/I	N/I	
CSD Transmission Unit (696233B) (V99167)	N/I	N/I	N/I	
CSD Oil Cooler (B18D18) (V89513)	N/I	N/I	N/I	
Engine Starter (383342-1-1) (383342-14) (V99193)	N/I	N/I	N/I	

OUTGOING (X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR1140 JT8D-200

QEC ACCESSORY INVENTORY

MODEL: JT8D-<u>217C</u>

ESN: <u>725883</u>

1. Record part numbers and serial numbers. If part data plate is missing, state so in the Remarks block.

2. Each Item must be filled out (if applicable)

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COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
Engine Starter Control Valve (979410-4/-5/-6) (392796-2-2) (V70210) (7958519-507) (392796-5-1/-6-1) (V59364)	N/I	N/I	N/I	
Hydraulic Pump (AS66411L-S666) (V62983) (7912831-5503)	N/I	N/I	N/I	
Thermostatic Valve Regulator (392550-2-1) (7958524-501) (392550-3-1) (7958524-503) (V99193) (392550-4) (7958524-505) (V59364) (392550-5) (7958524-507) (V7X000)	N/I	N/I	N/I	
8 th Stage Pneumatic Check Valve (123562-2-1) (123562-4-1) (V99193) (7958512-505)	N/I	N/I	N/I	
Fire Detector Loop (5958570-1)	N/I	N/I	N/I	ĺ
Fire Barrier Upper (5938323-503) (5938323-504) (5938323-505) (5938323-506)	N/I	N/I	N/I	

WORK ORDER: <u>2016-424</u>

INCOMING() OUTGOING (X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR114O JT8D-200

QEC ACCESSORY INVENTORY

MODEL: JT8D-<u>217C</u>

ESN: <u>725883</u>

1. Record part numbers and serial numbers. If part data plate is missing, state so in the Remarks block.

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COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
Fire Barrier Lower (5938323-503) (5938323-504) (5938323-505) (5938323-506)	N/I	N/I	N/I	
Exhaust Case Speed Data Plate	RPM:_ <u>10,901</u>	Percentage: <u>89.02</u> %	INST	
Main Electrical Harness (5938354-511) (5938354-515) (5938354-531)	N/I	N/I	N/I	
Thrust Reverser (5938050-503) (5938050-507)	N/I	N/I	N/I	
Front Vibration Pick – Up	N/I	N/I	N/I	
Rear Vibration Pick – Up	N/I	N/I	N/I	
Nose Cone	N/I	N/I	N/I	
Nose Cowl	N/I	N/I	N/I	
Generator Cooling Duct	N/I	N/I	N/I	
CSD Cooling Duct	N/I	N/I	N/I	
Starter Duct	N/I	N/I	N/I	
Engine Starter Outlet Duct	N/I	N/I	N/I	

WORK ORDER: <u>2016-424</u>

OUTGOING (X)

JET ENGINE TECNOLOGY CORP FAA CRS J9GR114O JT8D-200

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MODEL: JT8D-<u>217C</u>

ESN: <u>725883</u>

1. Record part numbers and serial numbers. If part data plate is missing, state so in the Remarks block.

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INST-Installed

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COMPONENT	PART NUMBER	SERIAL NUMBER	CONDITION	REMARKS
8 th Stage Saddle Duct	N/I	N/I	N/I	
Pneumatic Check Valve Supply Duct	N/I	N/I	N/I	
Pneumatic Check Valve Dome Cap	N/I	N/I	N/I	
13 th Stage Saddle Duct	N/I	Ň/I .	N/I	
13 th Stage Manifold Supply Duct	N/I	N/I	N/I	
CSD Cooler Hoses	N/I	N/I	N/I	
Hydraulic Pump Hoses	N/I	N/I	N/I	
Transformer Junction Box	N/I	N/I	N/I	
			·	

IF KNOWN, SELECT THE AIRCRAFT MODEL AND ENGINE POSITION OF QEC			
Boeing Super 727 ()		MD-80 (X)	
1 Position ()	2 Position ()	3 Position ()	
N/A TO ENGINE BARE CONFIGURATION (X)			

Name JORGE CALVO

Signature/Stamp:

Date: NOV-22-2017